

**Safety Data Sheet**

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SECTION 1: Identification**1.1. Product identifier**

3M™ Rigid Pillar Foam PN 08458

Product Identification Numbers

41-0003-6636-3 41-0003-8018-2 41-3701-2157-0 60-9800-3105-2 60-9800-4272-9
60-9800-4273-7 60-9800-4274-5

1.2. Recommended use and restrictions on use**Recommended use**

Automotive

1.3. Supplier's details

Company: 3M Canada Company
Division: Automotive Aftermarket
Address: 1840 Oxford Street East, Post Office Box 5757, London, Ontario N6A 4T1

Telephone: (800) 364-3577
E Mail:

1.4. Emergency telephone number

Medical Emergency Telephone: (519) 451-2500, Ext. 2222; Transportation Emergency Telephone (CANUTEC): (613) 996-6666

This product is a kit or a multipart product which consists of multiple, independently packaged components. A Safety Data Sheet (SDS) or Article Information Sheet (AIS) for each of these components is included. Please do not separate the component documents from this cover page. The document numbers for components of this product are:

07-3996-1, 07-3997-9

Transport in accordance with applicable regulations.

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Issue Date:	2019/03/01	Supersedes Date:	2017/04/08

This Safety Data Sheet has been prepared in accordance with the Canadian Hazardous Products Regulations.

SECTION 1: Identification

1.1. Product identifier

3M™ Rigid Pillar Foam PN 08458 Part A

1.2. Recommended use and restrictions on use

Intended Use

Automotive

Specific Use

Two component rigid foam

Restrictions on use

Not applicable

1.3. Supplier's details

Company:	3M Canada Company
Division:	Automotive Aftermarket
Address:	1840 Oxford Street East, Post Office Box 5757, London, Ontario N6A 4T1
Telephone:	(800) 364-3577
Website:	www.3M.ca

1.4. Emergency telephone number

Medical Emergency Telephone: (519) 451-2500, Ext. 2222; Transportation Emergency Telephone (CANUTEC): (613) 996-6666

SECTION 2: Hazard identification

2.1. Classification of the substance or mixture

Serious Eye Damage/Irritation: Category 2A.

Skin Corrosion/Irritation: Category 2.

Respiratory Sensitizer: Category 1.

Skin Sensitizer: Category 1.

Specific Target Organ Toxicity (single exposure): Category 3.

Specific Target Organ Toxicity (repeated exposure): Category 1.

2.2. Label elements

Signal word

Danger

Symbols

Exclamation mark | Health Hazard |

Pictograms**Hazard statements**

Causes serious eye irritation. Causes skin irritation. May cause allergy or asthma symptoms or breathing difficulties if inhaled. May cause an allergic skin reaction. May cause respiratory irritation.

Causes damage to organs through prolonged or repeated exposure: respiratory system |

Precautionary statements**Prevention:**

Do not breathe dust/fume/gas/mist/vapours/spray. Use only outdoors or in a well-ventilated area. In case of inadequate ventilation wear respiratory protection. Wear protective gloves and eye/face protection. Do not eat, drink or smoke when using this product. Wash exposed skin thoroughly after handling. Contaminated work clothing must not be allowed out of the workplace.

Response:

IF INHALED: Remove person to fresh air and keep comfortable for breathing. If experiencing respiratory symptoms: Call a POISON CENTRE or doctor/physician. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention. IF ON SKIN: Wash with plenty of soap and water. If skin irritation or rash occurs: Get medical advice/attention. Take off contaminated clothing and wash it before reuse. Call a POISON centre or doctor/physician if you feel unwell.

Storage:

Store in a well-ventilated place. Keep container tightly closed. Store locked up.

Disposal:

Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

2.3. Other hazards

None known.

SECTION 3: Composition/information on ingredients

This material is a mixture.

Ingredient	C.A.S. No.	% by Wt	Common Name
Polymethylene Polyphenylene Isocyanate	9016-87-9	30 - 60 Trade Secret *	Isocyanic acid, polymethylenepolyphenylene ester
P,P'-Methylenebis(Phenyl Isocyanate)	101-68-8	15 - 40 Trade Secret *	Benzene, 1,1'-methylenebis[4-isocyanato-
1,1'-Methylenebis(Isocyanatobenzen	26447-40-5	7 - 30 Trade Secret *	Benzene, 1,1'-methylenebis[isocyanato-

e)			
Dimethyl Siloxane, Reaction Product With Silica	67762-90-7	1 - 5	Siloxanes and Silicones, di-Me, reaction products with silica

*The actual concentration of this ingredient has been withheld as a trade secret.

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:

Remove person to fresh air. If you feel unwell, get medical attention.

Skin Contact:

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye Contact:

Immediately flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. Get medical attention.

If Swallowed:

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

See Section 11.1. Information on toxicological effects.

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media

DO NOT USE WATER In case of fire: Use a carbon dioxide extinguisher to extinguish.

5.2. Special hazards arising from the substance or mixture

None inherent in this product.

5.3. Special protective actions for fire-fighters

Wear full protective equipment (Bunker Gear) and a self-contained breathing apparatus (SCBA).

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapours, in accordance with good industrial hygiene practice. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions

Avoid release to the environment.

6.3. Methods and material for containment and cleaning up

Contain spill. Pour isocyanate decontaminant solution (90% water, 8% concentrated ammonia, 2% detergent) on spill and allow to react for 10 minutes. Or pour water on spill and allow to react for more than 30 minutes. Cover with absorbent material. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available

inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a container approved for transportation by appropriate authorities, but do not seal the container for 48 hours to avoid pressure build-up. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and SDS. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

For industrial or professional use only. Not for consumer sale or use. Do not use in a confined area with minimal air exchange. Do not breathe dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse.

7.2. Conditions for safe storage including any incompatibilities

Store in a well-ventilated place. Keep container tightly closed to prevent contamination with water or air. If contamination is suspected, do not reseal container. Store in a dry place. Store away from amines.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
P,P'-Methylenebis(Phenyl Isocyanate)	101-68-8	ACGIH	TWA:0.005 ppm	

ACGIH : American Conference of Governmental Industrial Hygienists

AIHA : American Industrial Hygiene Association

CMRG : Chemical Manufacturer's Recommended Guidelines

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

8.2. Exposure controls

8.2.1. Engineering controls

Provide appropriate local exhaust ventilation on open containers. Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Indirect Vented Goggles

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective

clothing.

Gloves made from the following material(s) are recommended: Butyl Rubber
Nitrile Rubber

If this product is used in a manner that presents a higher potential for exposure (eg. spraying, high splash potential etc.), then use of protective coveralls may be necessary. Select and use body protection to prevent contact based on the results of an exposure assessment. The following protective clothing material(s) are recommended: Apron – Butyl rubber
Apron – Nitrile

Respiratory protection

In case of inadequate ventilation wear respiratory protection. An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:
Half facepiece or full facepiece air-purifying respirator suitable for particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Liquid
Specific Physical Form:	Viscous
Appearance/Odour	brown, negligible odour.
Odour threshold	No Data Available
pH	Not Applicable
Melting point/Freezing point	Not Applicable
Boiling point	>=204.4 °C
Flash Point	198.9 °C [Test Method: Closed Cup]
Evaporation rate	Not Applicable
Flammability (solid, gas)	Not Applicable
Flammable Limits(LEL)	No Data Available
Flammable Limits(UEL)	No Data Available
Vapour Pressure	<=186,158.4 Pa [@ 55 °C] [Details: MITS data]
Vapour Density	8.5 [Ref Std: AIR=1]
Density	1.24 g/ml
Relative density	1.24 [Ref Std: WATER=1]
Water solubility	Not Applicable
Solubility- non-water	No Data Available
Partition coefficient: n-octanol/ water	No Data Available
Autoignition temperature	No Data Available
Decomposition temperature	No Data Available
Viscosity	5,000 - 14,000 mPa-s [@ 26.7 °C]
Molecular weight	No Data Available
Volatile Organic Compounds	0.1 % weight [Test Method: calculated per CARB title 2]
Volatile Organic Compounds	1 g/l [Test Method: calculated SCAQMD rule 443.1]
Percent volatile	0.1 % weight
VOC Less H2O & Exempt Solvents	1 g/l [Test Method: calculated SCAQMD rule 443.1]

SECTION 10: Stability and reactivity

10.1. Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

10.2. Chemical stability

Stable.

10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

10.4. Conditions to avoid

None known.

10.5. Incompatible materials

Amines

Alcohols

Water

Reaction with water, alcohols, and amines is not hazardous if container can vent to the atmosphere to prevent pressure buildup.

10.6. Hazardous decomposition products

<u>Substance</u>	<u>Condition</u>
Isocyanates	Not Specified
Carbon monoxide	Not Specified
Carbon dioxide	Not Specified
Hydrogen Cyanide	Not Specified
Oxides of Nitrogen	Not Specified
Toxic Vapor, Gas, Particulate	Not Specified

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1. Information on Toxicological effects**Signs and Symptoms of Exposure**

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:

Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain. Allergic Respiratory Reaction: Signs/symptoms may include difficulty breathing, wheezing, cough, and tightness of chest. May cause additional health effects (see below).

Skin Contact:

Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, dryness, cracking, blistering, and pain. Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eye Contact:

Severe Eye Irritation: Signs/symptoms may include significant redness, swelling, pain, tearing, cloudy appearance of the cornea, and impaired vision.

Ingestion:

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

Additional Health Effects:**Prolonged or repeated exposure may cause target organ effects:**

Respiratory Effects: Signs/symptoms may include cough, shortness of breath, chest tightness, wheezing, increased heart rate, bluish coloured skin (cyanosis), sputum production, changes in lung function tests, and/or respiratory failure.

Additional Information:

Persons previously sensitized to isocyanates may develop a cross-sensitization reaction to other isocyanates.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE >5,000 mg/kg
Overall product	Inhalation-Vapor(4 hr)		No data available; calculated ATE >50 mg/l
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
Polymethylene Polyphenylene Isocyanate	Dermal	Rabbit	LD50 > 5,000 mg/kg
Polymethylene Polyphenylene Isocyanate	Inhalation-Dust/Mist (4 hours)	Rat	LC50 0.368 mg/l
Polymethylene Polyphenylene Isocyanate	Ingestion	Rat	LD50 31,600 mg/kg
P,P'-Methylenebis(Phenyl Isocyanate)	Dermal	Rabbit	LD50 > 5,000 mg/kg
P,P'-Methylenebis(Phenyl Isocyanate)	Inhalation-Dust/Mist (4 hours)	Rat	LC50 0.368 mg/l
P,P'-Methylenebis(Phenyl Isocyanate)	Ingestion	Rat	LD50 31,600 mg/kg
1,1'-Methylenebis(Isocyanatobenzene)	Dermal	Rabbit	LD50 > 5,000 mg/kg
1,1'-Methylenebis(Isocyanatobenzene)	Inhalation-Dust/Mist (4 hours)	Rat	LC50 0.368 mg/l
1,1'-Methylenebis(Isocyanatobenzene)	Ingestion	Rat	LD50 31,600 mg/kg
Dimethyl Siloxane, Reaction Product With Silica	Dermal	Rabbit	LD50 > 5,000 mg/kg
Dimethyl Siloxane, Reaction Product With Silica	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 0.691 mg/l
Dimethyl Siloxane, Reaction Product With Silica	Ingestion	Rat	LD50 > 5,110 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
Polymethylene Polyphenylene Isocyanate	official classification	Irritant
P,P'-Methylenebis(Phenyl Isocyanate)	official classification	Irritant
1,1'-Methylenebis(Isocyanatobenzene)	official classification	Irritant
Dimethyl Siloxane, Reaction Product With Silica	Rabbit	No significant irritation

Serious Eye Damage/Irritation

Name	Species	Value
Polymethylene Polyphenylene Isocyanate	official classification	Severe irritant
P,P'-Methylenebis(Phenyl Isocyanate)	official	Severe irritant

	classification	
1,1'-Methylenebis(Isocyanatobenzene)	official classification	Severe irritant
Dimethyl Siloxane, Reaction Product With Silica	Rabbit	No significant irritation

Skin Sensitization

Name	Species	Value
Polymethylene Polyphenylene Isocyanate	official classification	Sensitizing
P,P'-Methylenebis(Phenyl Isocyanate)	official classification	Sensitizing
1,1'-Methylenebis(Isocyanatobenzene)	official classification	Sensitizing
Dimethyl Siloxane, Reaction Product With Silica	Human and animal	Not classified

Respiratory Sensitization

Name	Species	Value
Polymethylene Polyphenylene Isocyanate	Human	Sensitizing
P,P'-Methylenebis(Phenyl Isocyanate)	Human	Sensitizing
1,1'-Methylenebis(Isocyanatobenzene)	Human	Sensitizing

Germ Cell Mutagenicity

Name	Route	Value
Polymethylene Polyphenylene Isocyanate	In Vitro	Some positive data exist, but the data are not sufficient for classification
P,P'-Methylenebis(Phenyl Isocyanate)	In Vitro	Some positive data exist, but the data are not sufficient for classification
1,1'-Methylenebis(Isocyanatobenzene)	In Vitro	Some positive data exist, but the data are not sufficient for classification
Dimethyl Siloxane, Reaction Product With Silica	In Vitro	Not mutagenic

Carcinogenicity

Name	Route	Species	Value
Polymethylene Polyphenylene Isocyanate	Inhalation	Rat	Some positive data exist, but the data are not sufficient for classification
P,P'-Methylenebis(Phenyl Isocyanate)	Inhalation	Rat	Some positive data exist, but the data are not sufficient for classification
1,1'-Methylenebis(Isocyanatobenzene)	Inhalation	Rat	Some positive data exist, but the data are not sufficient for classification
Dimethyl Siloxane, Reaction Product With Silica	Not Specified	Mouse	Some positive data exist, but the data are not sufficient for classification

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test result	Exposure Duration
Polymethylene Polyphenylene Isocyanate	Inhalation	Not classified for development	Rat	NOAEL 0.004 mg/l	during organogenesis
P,P'-Methylenebis(Phenyl Isocyanate)	Inhalation	Not classified for development	Rat	NOAEL 0.004 mg/l	during organogenesis
1,1'-Methylenebis(Isocyanatobenzene)	Inhalation	Not classified for development	Rat	NOAEL 0.004 mg/l	during organogenesis

3M™ Rigid Pillar Foam PN 08458 Part A

					s
Dimethyl Siloxane, Reaction Product With Silica	Ingestion	Not classified for female reproduction	Rat	NOAEL 509 mg/kg/day	1 generation
Dimethyl Siloxane, Reaction Product With Silica	Ingestion	Not classified for male reproduction	Rat	NOAEL 497 mg/kg/day	1 generation
Dimethyl Siloxane, Reaction Product With Silica	Ingestion	Not classified for development	Rat	NOAEL 1,350 mg/kg/day	during organogenesis

Target Organ(s)**Specific Target Organ Toxicity - single exposure**

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Polymethylene Polyphenylene Isocyanate	Inhalation	respiratory irritation	May cause respiratory irritation	official classification	NOAEL Not available	
P,P'-Methylenebis(Phenyl Isocyanate)	Inhalation	respiratory irritation	May cause respiratory irritation	official classification	NOAEL Not available	
1,1'-Methylenebis(Isocyanatobenzene)	Inhalation	respiratory irritation	May cause respiratory irritation	official classification	NOAEL Not available	

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Polymethylene Polyphenylene Isocyanate	Inhalation	respiratory system	Causes damage to organs through prolonged or repeated exposure	Rat	LOAEL 0.004 mg/l	13 weeks
P,P'-Methylenebis(Phenyl Isocyanate)	Inhalation	respiratory system	Causes damage to organs through prolonged or repeated exposure	Rat	LOAEL 0.004 mg/l	13 weeks
1,1'-Methylenebis(Isocyanatobenzene)	Inhalation	respiratory system	Causes damage to organs through prolonged or repeated exposure	Rat	LOAEL 0.004 mg/l	13 weeks
Dimethyl Siloxane, Reaction Product With Silica	Inhalation	respiratory system silicosis	Not classified	Human	NOAEL Not available	occupational exposure

Aspiration Hazard

For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

No data available.

SECTION 13: Disposal considerations

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

SECTION 14: Transport Information

For Transport Information, please visit <http://3M.com/Transportinfo> or call 1-800-364-3577 or 651-737-6501.

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture**Global inventory status**

Contact 3M for more information. The components of this material are in compliance with the provisions of the Korea Chemical Control Act. Certain restrictions may apply. Contact the selling division for additional information. The components of this material are in compliance with the provisions of Australia National Industrial Chemical Notification and Assessment Scheme (NICNAS). Certain restrictions may apply. Contact the selling division for additional information. The components of this material are in compliance with the provisions of Philippines RA 6969 requirements. Certain restrictions may apply. Contact the selling division for additional information. The components of this product are in compliance with the new substance notification requirements of CEPA. This product complies with Measures on Environmental Management of New Chemical Substances. All ingredients are listed on or exempt from on China IECSC inventory. The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

SECTION 16: Other information

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

Health: 2 Flammability: 1 Instability: 1 Special Hazards: None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

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Safety Data Sheet

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This Safety Data Sheet has been prepared in accordance with the Canadian Hazardous Products Regulations.

SECTION 1: Identification

1.1. Product identifier

3M™ Rigid Pillar Foam PN 08458 Part B

1.2. Recommended use and restrictions on use

Intended Use

Automotive

Specific Use

Two component rigid foam

Restrictions on use

Not applicable

1.3. Supplier's details

Company:	3M Canada Company
Division:	Automotive Aftermarket
Address:	1840 Oxford Street East, Post Office Box 5757, London, Ontario N6A 4T1
Telephone:	(800) 364-3577
Website:	www.3M.ca

1.4. Emergency telephone number

Medical Emergency Telephone: (519) 451-2500, Ext. 2222; Transportation Emergency Telephone (CANUTEC): (613) 996-6666

SECTION 2: Hazard identification

2.1. Classification of the substance or mixture

Specific Target Organ Toxicity (single exposure): Category 1.

2.2. Label elements

Signal word

Danger

Symbols

Health Hazard |

Pictograms**Hazard statements**

Causes damage to organs: liver | nervous system | kidney/urinary tract |

Precautionary statements**Prevention:**

Do not breathe dust/fume/gas/mist/vapours/spray. Do not eat, drink or smoke when using this product. Wash exposed skin thoroughly after handling.

Response:

IF exposed or concerned: Call a POISON CENTRE or doctor/physician.

Storage:

Store locked up.

Disposal:

Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

2.3. Other hazards

None known.

4% of the mixture consists of ingredients of unknown acute oral toxicity.

SECTION 3: Composition/information on ingredients

This material is a mixture.

Ingredient	C.A.S. No.	% by Wt	Common Name
Poly[Oxy(Methyl-1,2-Ethanediy)], .Alpha.-Hydro-.Omega.-Hydroxy-	25322-69-4	30 - 60	Poly[oxy(methyl-1,2-ethanediy)], .alpha.-hydro-.omega.-hydroxy-
Polypropylene Glycol Glycerol Triether	25791-96-2	15 - 40	Poly[oxy(methyl-1,2-ethanediy)], .alpha.,.alpha.',.alpha."-1,2,3-propanetriyltris[.omega.-hydroxy-
Dimethyl Siloxane, Reaction Product With Silica	67762-90-7	1 - 10	Siloxanes and Silicones, di-Me, reaction products with silica
Water	7732-18-5	1 - 10	Water
Diethylene Glycol	111-46-6	1 - 5 Trade Secret *	Ethanol, 2,2'-oxybis-
Potassium Acetate	127-08-2	1 - 5	Acetic acid, potassium salt
Polyalkylene Glycol	Trade Secret	0.5 - 1.5	Not Applicable
Siloxane Polyalkyleneoxide Copolymer	Trade Secret	0.5 - 1.5	Not Applicable

Siloxane Polyalkyleneoxide Copolymer is a non-hazardous Trade Secret material according to WHMIS criteria.

Polyalkylene Glycol is a non-hazardous Trade Secret material according to WHMIS criteria.

*The actual concentration of this ingredient has been withheld as a trade secret.

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:

Remove person to fresh air. If you feel unwell, get medical attention.

Skin Contact:

Wash with soap and water. If you feel unwell, get medical attention.

Eye Contact:

Flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. If signs/symptoms persist, get medical attention.

If Swallowed:

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

See Section 11.1. Information on toxicological effects.

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture

Closed containers exposed to heat from fire may build pressure and explode.

5.3. Special protective actions for fire-fighters

Water may not effectively extinguish fire; however, it should be used to keep fire-exposed containers and surfaces cool and prevent explosive rupture.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapours, in accordance with good industrial hygiene practice. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions

Avoid release to the environment. For larger spills, cover drains and build dikes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up

Contain spill. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and SDS. Seal the container. Dispose of collected material as soon as possible in accordance with

applicable local/regional/national/international regulations.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Do not breathe dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Avoid release to the environment.

7.2. Conditions for safe storage including any incompatibilities

No special storage requirements.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
Diethylene Glycol	111-46-6	AIHA	TWA:10 mg/m ³	
Poly[Oxy(Methyl-1,2-Ethanedyl)], .Alpha.-Hydro-.Omega.-Hydroxy-	25322-69-4	AIHA	TWA(as aerosol):10 mg/m ³	

ACGIH : American Conference of Governmental Industrial Hygienists

AIHA : American Industrial Hygiene Association

CMRG : Chemical Manufacturer's Recommended Guidelines

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

8.2. Exposure controls

8.2.1. Engineering controls

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Eye protection not required.

Skin/hand protection

No protective gloves required.

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapours and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Liquid
Appearance/Odour	Off-white liquid odourless.
Odour threshold	<i>No Data Available</i>
pH	<i>Not Applicable</i>
Melting point/Freezing point	<i>Not Applicable</i>
Boiling point	>=198.9 °C
Flash Point	>=93.3 °C [<i>Test Method</i> :Closed Cup]
Evaporation rate	<i>Not Applicable</i>
Flammability (solid, gas)	Not Applicable
Flammable Limits(LEL)	<i>No Data Available</i>
Flammable Limits(UEL)	<i>No Data Available</i>
Vapour Pressure	<=186,158.4 Pa [<i>@ 55 °C</i>] [<i>Details</i> :MITS data]
Vapour Density	<i>Not Applicable</i>
Density	1 - 1.08 g/ml
Relative density	1.04 [<i>Ref Std</i> :WATER=1]
Water solubility	<i>Not Applicable</i>
Solubility- non-water	<i>No Data Available</i>
Partition coefficient: n-octanol/ water	<i>No Data Available</i>
Autoignition temperature	<i>No Data Available</i>
Decomposition temperature	<i>No Data Available</i>
Viscosity	4,000 - 8,000 mPa-s [<i>Test Method</i> :Brookfield]
Molecular weight	<i>No Data Available</i>
Volatile Organic Compounds	2 g/l [<i>Test Method</i> :calculated per CARB title 2]
Volatile Organic Compounds	0.1 % weight [<i>Test Method</i> :calculated per CARB title 2]
Percent volatile	0 % weight
VOC Less H2O & Exempt Solvents	30 - 32 g/l [<i>Test Method</i> :calculated SCAQMD rule 443.1]

SECTION 10: Stability and reactivity**10.1. Reactivity**

This material is considered to be non reactive under normal use conditions.

10.2. Chemical stability

Stable.

10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

10.4. Conditions to avoid

None known.

10.5. Incompatible materials

None known.

10.6. Hazardous decomposition products

<u>Substance</u>	<u>Condition</u>
Carbon monoxide	Not Specified
Carbon dioxide	Not Specified
Toxic Vapor, Gas, Particulate	Not Specified

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1. Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:

Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Skin Contact:

Contact with the skin during product use is not expected to result in significant irritation.

Eye Contact:

Vapours released during curing may cause eye irritation. Signs/symptoms may include redness, swelling, pain, tearing, and blurred or hazy vision.

Ingestion:

May be harmful if swallowed. May cause additional health effects (see below).

Additional Health Effects:

Single exposure may cause target organ effects:

Liver Effects: Signs/symptoms may include loss of appetite, weight loss, fatigue, weakness, abdominal tenderness and jaundice. Neurological Effects: Signs/symptoms may include personality changes, lack of coordination, sensory loss, tingling or numbness of the extremities, weakness, tremors, and/or changes in blood pressure and heart rate.

Kidney/Bladder Effects: Signs/symptoms may include changes in urine production, abdominal or lower back pain, increased protein in urine, increased blood urea nitrogen (BUN), blood in urine, and painful urination.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE >5,000 mg/kg
Overall product	Inhalation-Vapor(4 hr)		No data available; calculated ATE >50 mg/l
Overall product	Ingestion		No data available; calculated ATE300 - 2,000 mg/kg
Poly[Oxy(Methyl-1,2-Ethanediy)], .Alpha.-Hydro.-Omega.-Hydroxy-	Dermal	Rabbit	LD50 > 10,000 mg/kg
Poly[Oxy(Methyl-1,2-Ethanediy)], .Alpha.-Hydro.-Omega.-Hydroxy-	Ingestion	Rat	LD50 > 2,000 mg/kg
Polypropylene Glycol Glycerol Triether	Dermal	Rat	LD50 > 2,000 mg/kg
Polypropylene Glycol Glycerol Triether	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 50 mg/l
Polypropylene Glycol Glycerol Triether	Ingestion	Rat	LD50 4,600 mg/kg
Dimethyl Siloxane, Reaction Product With Silica	Dermal	Rabbit	LD50 > 5,000 mg/kg
Dimethyl Siloxane, Reaction Product With Silica	Inhalation-Dust/Mist	Rat	LC50 > 0.691 mg/l

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	(4 hours)		
Dimethyl Siloxane, Reaction Product With Silica	Ingestion	Rat	LD50 > 5,110 mg/kg
Diethylene Glycol	Ingestion	Human	LD50 estimated to be 300 - 2,000 mg/kg
Diethylene Glycol	Dermal	Rabbit	LD50 13,300 mg/kg
Diethylene Glycol	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 4.6 mg/l

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
Poly[Oxy(Methyl-1,2-Ethanediy)] _n .Alpha.-Hydro.-Omega.-Hydroxy-	Rabbit	No significant irritation
Polypropylene Glycol Glycerol Triether	Rabbit	No significant irritation
Dimethyl Siloxane, Reaction Product With Silica	Rabbit	No significant irritation
Diethylene Glycol	Rabbit	No significant irritation

Serious Eye Damage/Irritation

Name	Species	Value
Poly[Oxy(Methyl-1,2-Ethanediy)] _n .Alpha.-Hydro.-Omega.-Hydroxy-	Rabbit	No significant irritation
Polypropylene Glycol Glycerol Triether	Rabbit	Mild irritant
Dimethyl Siloxane, Reaction Product With Silica	Rabbit	No significant irritation
Diethylene Glycol	Rabbit	Mild irritant

Skin Sensitization

Name	Species	Value
Dimethyl Siloxane, Reaction Product With Silica	Human and animal	Not classified

Respiratory Sensitization

For the component/components, either no data are currently available or the data are not sufficient for classification.

Germ Cell Mutagenicity

Name	Route	Value
Dimethyl Siloxane, Reaction Product With Silica	In Vitro	Not mutagenic

Carcinogenicity

Name	Route	Species	Value
Dimethyl Siloxane, Reaction Product With Silica	Not Specified	Mouse	Some positive data exist, but the data are not sufficient for classification

Reproductive Toxicity**Reproductive and/or Developmental Effects**

Name	Route	Value	Species	Test result	Exposure Duration
Dimethyl Siloxane, Reaction Product With Silica	Ingestion	Not classified for female reproduction	Rat	NOAEL 509 mg/kg/day	1 generation
Dimethyl Siloxane, Reaction Product With Silica	Ingestion	Not classified for male reproduction	Rat	NOAEL 497 mg/kg/day	1 generation
Dimethyl Siloxane, Reaction Product With Silica	Ingestion	Not classified for development	Rat	NOAEL 1,350 mg/kg/day	during organogenesis

Target Organ(s)**Specific Target Organ Toxicity - single exposure**

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure
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						Duration
Diethylene Glycol	Ingestion	liver nervous system kidney and/or bladder	Causes damage to organs	Human	NOAEL Not available	poisoning and/or abuse
Diethylene Glycol	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	poisoning and/or abuse

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Dimethyl Siloxane, Reaction Product With Silica	Inhalation	respiratory system silicosis	Not classified	Human	NOAEL Not available	occupational exposure

Aspiration Hazard

For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

No data available.

SECTION 13: Disposal considerations

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

SECTION 14: Transport Information

For Transport Information, please visit <http://3M.com/Transportinfo> or call 1-800-364-3577 or 651-737-6501.

SECTION 15: Regulatory information**15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture****Global inventory status**

Contact 3M for more information. The components of this material are in compliance with the provisions of the Korea Chemical Control Act. Certain restrictions may apply. Contact the selling division for additional information. The components of this material are in compliance with the provisions of Australia National Industrial Chemical Notification and Assessment Scheme (NICNAS). Certain restrictions may apply. Contact the selling division for additional information. The components of this material are in compliance with the provisions of Philippines RA 6969 requirements. Certain restrictions may apply. Contact the selling division for additional information. The components of this product are in compliance with the new substance notification requirements of CEPA. This product complies with Measures on Environmental Management of New Chemical Substances. All ingredients are listed on or exempt from on China IECSC inventory. The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

SECTION 16: Other information

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material

but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

Health: 1 **Flammability:** 1 **Instability:** 0 **Special Hazards:** None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

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