



SAFETY DATA SHEET

Revision Date 23-May-2017

Version 4

1. IDENTIFICATION

Product identifier

Product Name 84125 PC PERMA POXY 5 MINUTE PLASTIC WELD (ADHESIVE)

Other means of identification

Product Code R478ADH3

Synonyms None

Recommended use of the chemical and restrictions on use

Recommended Use Adhesive

Uses advised against No information available

Details of the supplier of the safety data sheet

Manufacturer Address

ITW Permatex
6875 Parkland Blvd.
Solon, OH 44139 USA

May Also Be Distributed by:

ITW Permatex Canada
35 Brownridge Road, Unit 1
Halton Hills, ON Canada L7G 0C6
Telephone: (800) 924-6994

24 Hour Emergency Phone Number Chem-Tel: 800-255-3924
International Emergency:
00+1+ 813-248-0585
Contract Number: MIS0003453

E-mail address mail@permatex.com

2. HAZARDS IDENTIFICATION

Classification

OSHA Regulatory Status

This chemical is considered hazardous by the 2012 OSHA Hazard Communication Standard (29 CFR 1910.1200)

Acute toxicity - Oral	Category 4
Skin corrosion/irritation	Category 2 Sub-category A
Serious eye damage/eye irritation	Category 2A
Skin sensitization	Category 1
Flammable liquids	Category 2

Label elements

Emergency Overview

Signal word
Danger

Harmful if swallowed
Causes skin irritation
May cause an allergic skin reaction
Causes serious eye irritation
Highly flammable liquid and vapor



Appearance White

Physical state Viscous liquid

Odor Methyl methacrylate

Precautionary Statements - Prevention

Wash face, hands and any exposed skin thoroughly after handling
Do not eat, drink or smoke when using this product
Wear protective gloves/protective clothing/eye protection/face protection
Avoid breathing dust/fume/gas/mist/vapors/spray
Contaminated work clothing should not be allowed out of the workplace

Precautionary Statements - Response

Specific treatment (see supplemental first aid instructions on this label)

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
If eye irritation persists: Get medical advice/attention
IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower
If skin irritation or rash occurs: Get medical advice/attention
Wash contaminated clothing before reuse
IF SWALLOWED: Call a POISON CENTER or doctor/physician if you feel unwell
Rinse mouth
Do NOT induce vomiting

Precautionary Statements - Storage

Store in a well-ventilated place. Keep cool

Precautionary Statements - Disposal

Dispose of contents/container to an approved waste disposal plant

Hazards not otherwise classified (HNOC)

Not applicable

Other Information

- Not applicable

Unknown acute toxicity

17.5 % of the mixture consists of ingredient(s) of unknown toxicity

3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance(s)

Chemical Name	CAS No	Weight-%	Trade Secret
METHYL METHACRYLATE	80-62-6	30 - 60	*
METHACRYLIC ACID	79-41-4	5 - 10	*
DIMETHYLBENZYL HYDROPEROXIDE	80-15-9	1 - 5	*

4. FIRST AID MEASURES

Description of first aid measures

General advice

Get medical advice/attention if you feel unwell.

Eye contact	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention.
Skin contact	IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower. Wash with soap and water. If skin irritation or rash occurs: Get medical advice/attention. Wash contaminated clothing before reuse.
Inhalation	IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. If symptoms persist, call a physician.
Ingestion	IF SWALLOWED: Call a POISON CENTER or doctor/physician if you feel unwell. Rinse mouth.
Self-protection of the first aider	Ensure that medical personnel are aware of the material(s) involved and take precautions to protect themselves.

Most important symptoms and effects, both acute and delayed

Symptoms See section 2 for more information.

Indication of any immediate medical attention and special treatment needed

Note to physicians Treat symptomatically.

5. FIRE-FIGHTING MEASURES

Suitable extinguishing media

Carbon dioxide (CO₂), Dry chemical, Foam

Unsuitable extinguishing media

None.

Specific hazards arising from the chemical

Highly flammable. Vapors may travel to source of ignition and flash back.

Explosion data

Sensitivity to Mechanical Impact None.

Sensitivity to Static Discharge None.

Protective equipment and precautions for firefighters

Move containers from fire area if you can do it without risk.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal precautions ELIMINATE all ignition sources (no smoking, flares, sparks or flames in immediate area). Ensure adequate ventilation, especially in confined areas. Avoid contact with skin, eyes or clothing. Wash thoroughly after handling.

Other Information Water spray may reduce vapor; but may not prevent ignition in closed spaces.

Environmental precautions

Environmental precautions Do not flush into surface water or sanitary sewer system. See Section 12 for additional Ecological Information.

Methods and material for containment and cleaning up

Methods for containment Prevent further leakage or spillage if safe to do so.

Methods for cleaning up Eliminate all ignition sources if safe to do so. Ensure adequate ventilation. Soak up with inert absorbent material. Sweep up and shovel into suitable containers for disposal.

Prevention of secondary hazards Clean contaminated objects and areas thoroughly observing environmental regulations.

7. HANDLING AND STORAGE

Precautions for safe handling

Advice on safe handling Handle in accordance with good industrial hygiene and safety practice. Avoid breathing vapors or mists. Avoid contact with skin, eyes or clothing. Wash thoroughly after handling. Wash contaminated clothing before reuse. Use personal protective equipment as required. Take precautionary measures against static discharges. Keep away from heat, sparks, flame and other sources of ignition (i.e., pilot lights, electric motors and static electricity).

Conditions for safe storage, including any incompatibilities

Storage Conditions Store in a well-ventilated place. Keep cool.

Incompatible materials Strong oxidizing agents, Reducing agents

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

Exposure Guidelines

Chemical Name	ACGIH TLV	OSHA PEL	NIOSH IDLH
METHYL METHACRYLATE 80-62-6	STEL: 100 ppm TWA: 50 ppm	TWA: 100 ppm TWA: 410 mg/m ³ (vacated) TWA: 100 ppm (vacated) TWA: 410 mg/m ³	IDLH: 1000 ppm TWA: 100 ppm TWA: 410 mg/m ³
METHACRYLIC ACID 79-41-4	TWA: 20 ppm	(vacated) TWA: 20 ppm (vacated) TWA: 70 mg/m ³ (vacated) S*	TWA: 20 ppm TWA: 70 mg/m ³

NIOSH IDLH *Immediately Dangerous to Life or Health*

Other Information Vacated limits revoked by the Court of Appeals decision in AFL-CIO v. OSHA, 965 F.2d 962 (11th Cir., 1992).

Appropriate engineering controls

Engineering Controls Showers
Eyewash stations
Ventilation systems

Individual protection measures, such as personal protective equipment

Eye/face protection Wear safety glasses with side shields (or goggles).

Skin and body protection Wear protective natural rubber, nitrile rubber, Neoprene™ or PVC gloves.

Respiratory protection Use NIOSH-approved air-purifying respirator with organic vapor cartridge or canister, as appropriate.

General Hygiene Considerations Handle in accordance with good industrial hygiene and safety practice. Regular cleaning of equipment, work area and clothing is recommended.

9. PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Physical state	Viscous liquid
Appearance	White
Odor	Methyl methacrylate
Odor threshold	0.75 ppm

<u>Property</u>	<u>Values</u>	<u>Remarks • Method</u>
pH	No information available	
Melting point / freezing point	No information available	
Boiling point / boiling range	No information available 100.5 °C / 212.9 °F	
Flash point	11.5 °C / 52.7 °F	
Evaporation rate	> 1	Butyl acetate = 1
Flammability (solid, gas)	No information available	
Flammability Limit in Air		
Upper flammability limit:	12.5%	
Lower flammability limit:	1.6%	
Vapor pressure	28 mmHg @ 68°F	
Vapor density	>3	Air = 1
Relative density	0.95	
Water solubility	Slightly soluble	
Solubility in other solvents	No information available	
Partition coefficient	No information available	
Autoignition temperature	421°C (789.8°F)	
Decomposition temperature	No information available	
Kinematic viscosity	No information available	
Dynamic viscosity	No information available	
Explosive properties	No information available	
Oxidizing properties	No information available	

Other Information

Softening point	No information available
Molecular weight	No information available
VOC Content (%)	<50 g/L
Density	No information available
Bulk density	No information available

10. STABILITY AND REACTIVITY

Reactivity

No data available

Chemical stability

Stable under recommended storage conditions

Possibility of Hazardous Reactions

None under normal processing.

Conditions to avoid

Heat, flames and sparks.

Incompatible materials

Strong oxidizing agents, Reducing agents

Hazardous Decomposition Products

Carbon oxides
Nitrogen oxides (NO_x)

11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure

Inhalation	May cause irritation of respiratory tract.
Eye contact	Contact with eyes may cause irritation. May cause redness and tearing of the eyes.
Skin contact	May cause skin irritation and/or dermatitis. May cause sensitization by skin contact.
Ingestion	May be harmful if swallowed.

Chemical Name	Oral LD50	Dermal LD50	Inhalation LC50
METHYL METHACRYLATE 80-62-6	= 7900 mg/kg (Rat) = 7872 mg/kg (Rat)	> 5 g/kg (Rabbit)	= 4632 ppm (Rat) 4 h
METHACRYLIC ACID 79-41-4	= 1060 mg/kg (Rat)	500 - 1000 mg/kg (Rabbit) = 500 mg/kg (Rabbit)	= 7.1 mg/L (Rat) 4 h
DIMETHYLBENZYL HYDROPEROXIDE 80-15-9	= 382 mg/kg (Rat)	= 0.126 mL/kg (Rabbit)	= 220 ppm (Rat) 4 h

Information on toxicological effects

Symptoms No information available.

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Sensitization No information available.
Germ cell mutagenicity No information available.
Carcinogenicity The table below indicates whether each agency has listed any ingredient as a carcinogen.

Chemical Name	ACGIH	IARC	NTP	OSHA
METHYL METHACRYLATE 80-62-6	-	Group 3	-	-

IARC (International Agency for Research on Cancer)

Not classifiable as a human carcinogen

Target Organ Effects Eyes, Respiratory system, Skin.

The following values are calculated based on chapter 3.1 of the GHS document .

ATEmix (oral)	1929 mg/kg
ATEmix (dermal)	3269 mg/kg
ATEmix (inhalation-dust/mist)	8.3 mg/l
ATEmix (inhalation-vapor)	6948 mg/l

12. ECOLOGICAL INFORMATION

Ecotoxicity

30 % of the mixture consists of components(s) of unknown hazards to the aquatic environment

Persistence and degradability

No information available.

Bioaccumulation

No information available.

Mobility

No information available.

Chemical Name	Partition coefficient
METHYL METHACRYLATE 80-62-6	0.7
METHACRYLIC ACID 79-41-4	0.93

Other adverse effects

No information available

13. DISPOSAL CONSIDERATIONS

Waste treatment methods

Disposal of wastes	Disposal should be in accordance with applicable regional, national and local laws and regulations.
Contaminated packaging	Do not reuse container.
US EPA Waste Number	D001

This product contains one or more substances that are listed with the State of California as a hazardous waste.

Chemical Name	California Hazardous Waste Status
METHYL METHACRYLATE 80-62-6	Toxic Ignitable
DIMETHYLBENZYL HYDROPEROXIDE 80-15-9	Toxic Ignitable

14. TRANSPORT INFORMATION

DOT

UN/ID no	1133
Proper shipping name:	Adhesives, Limited Quantity (LQ)
Hazard Class	3
Packing Group	II
Emergency Response Guide Number	128

IATA

UN/ID no	ID 8000
Proper shipping name:	Consumer commodity
Hazard Class	9
ERG Code	9L

IMDG

UN/ID no	1133
Proper shipping name:	Adhesives, Limited Quantity (LQ)
Hazard Class	3
Packing Group	II
EmS-No	F-E, S-D

15. REGULATORY INFORMATION

International Inventories

TSCA	Complies
DSL/NDL	Complies
EINECS/ELINCS	Not determined
ENCS	Not determined
IECSC	Complies
KECL	Complies
PICCS	Complies
AICS	Complies

Legend:

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory

DSL/NDL - Canadian Domestic Substances List/Non-Domestic Substances List
EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances
ENCS - Japan Existing and New Chemical Substances
IECSC - China Inventory of Existing Chemical Substances
KECL - Korean Existing and Evaluated Chemical Substances
PICCS - Philippines Inventory of Chemicals and Chemical Substances
AICS - Australian Inventory of Chemical Substances

US Federal Regulations

SARA 313

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product contains a chemical or chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372

Chemical Name	SARA 313 - Threshold Values %
METHYL METHACRYLATE - 80-62-6	1.0
DIMETHYLBENZYL HYDROPEROXIDE - 80-15-9	1.0

SARA 311/312 Hazard Categories

Acute health hazard	Yes
Chronic Health Hazard	No
Fire hazard	Yes
Sudden release of pressure hazard	No
Reactive Hazard	No

CWA (Clean Water Act)

This product contains the following substances which are regulated pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42)

Chemical Name	CWA - Reportable Quantities	CWA - Toxic Pollutants	CWA - Priority Pollutants	CWA - Hazardous Substances
METHYL METHACRYLATE 80-62-6	1000 lb	-	-	X

CERCLA

This material, as supplied, contains one or more substances regulated as a hazardous substance under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302)

Chemical Name	Hazardous Substances RQs	CERCLA/SARA RQ	Reportable Quantity (RQ)
METHYL METHACRYLATE 80-62-6	1000 lb	-	RQ 1000 lb final RQ RQ 454 kg final RQ
DIMETHYLBENZYL HYDROPEROXIDE 80-15-9	10 lb	-	RQ 10 lb final RQ RQ 4.54 kg final RQ

US State Regulations

California Proposition 65

This product does not contain any Proposition 65 chemicals

U.S. State Right-to-Know Regulations

Chemical Name	New Jersey	Massachusetts	Pennsylvania
METHYL METHACRYLATE 80-62-6	X	X	X
METHACRYLIC ACID 79-41-4	X	X	X
DIMETHYLBENZYL HYDROPEROXIDE 80-15-9	X	X	X
BUTYLATED HYDROXY TOLUENE 128-37-0	X	X	X

U.S. EPA Label Information

EPA Pesticide Registration Number Not applicable

WHMIS Hazard Class

B2 - Flammable liquid, D2B - Toxic materials

16. OTHER INFORMATION, INCLUDING DATE OF PREPARATION OF THE LAST REVISION

NFPA	Health hazards 2	Flammability 3	Instability 0	-
HMIS	Health hazards 2	Flammability 3	Physical hazards 0	Personal protection B

NFPA (National Fire Protection Association)

HMIS (Hazardous Material Information System)

Revision Date 23-May-2017

Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

End of Safety Data Sheet