SAFETY DATA SHEET

1. Identification

Product identifier **Propane**

Other means of identification

SDS number WC002

Recommended use Soldering and brazing.

Recommended restrictions None known.

Manufacturer/Importer/Supplier/Distributor information

Manufacturer/Supplier Worthington Cylinder Corporation

Address 300 E. Breed St.
Chilton, WI 53014
United States

E-mail SDSRequest@worthingtonindustries.com

Telephone 1-800-359-9678

Emergency telephone CHEMTREC 1-800-424-9300 (USA)
1-703-527-3887 International
(CCN 628056)

2. Hazard identification

Physical hazards	Flammable gases	Category 1
	Gases under pressure	Liquefied gas
	Simple asphyxiants	Category 1
Health hazards	Health hazards not otherwise classified	Category 1

Label elements

Signal word Danger

Hazard statement Extremely flammable gas. Contains gas under pressure; may explode if heated. May displace oxygen and cause rapid suffocation. Contact with liquefied gas may cause frostbite.

Precautionary statement

Prevention Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Keep container tightly closed. Use only with adequate ventilation.

Response Leaking gas fire: Do not extinguish, unless leak can be stopped safely. Eliminate all ignition sources if safe to do so.

Storage Protect from sunlight. Store in a well-ventilated place.

Disposal Dispose of waste and residues in accordance with local authority requirements.

Other hazards None known.

Supplemental information None.

3. Composition/information on ingredients

Mixtures

Chemical name	Common name and synonyms	CAS number	%
Propane		74-98-6	87.5 - 100
Propylene		115-07-1	0 - 10
Ethane		74-84-0	0 - 7
Butane		106-97-8	0 - 2.5

Additives

Chemical name	Common name and synonyms	CAS number	%
Ethyl mercaptan		75-08-1	< 0.005

Composition comments Gas concentrations are in percent by volume.

4. First-aid measures

Inhalation Remove from further exposure. For those providing assistance, avoid exposure to yourself or others. Use adequate respiratory protection. If respiratory tract irritation, dizziness, nausea, or unconsciousness occurs, seek immediate medical assistance. If breathing has stopped, assist ventilation with a mechanical device or use mouth-to-mouth resuscitation.

Skin contact Not likely, due to the form of the product. If frostbite occurs, immerse affected area in warm water (not exceeding 105°F/41°C). Keep immersed for 20 to 40 minutes. Get medical attention immediately.

Eye contact Not likely, due to the form of the product. If frostbite occurs, immediately flush eyes with plenty of warm water (not exceeding 105°F/41°C) for at least 15 minutes. If easy to do, remove contact lenses. Get medical attention promptly if symptoms persist or occur after washing.

Ingestion This material is a gas under normal atmospheric conditions and ingestion is unlikely.

Most important symptoms/effects, acute and delayed Exposure to rapidly expanding gas or vapourizing liquid may cause frostbite ("cold burn"). Very high exposure can cause suffocation from lack of oxygen. Symptoms may include loss of mobility/consciousness. Victim may not be aware of asphyxiation. Asphyxiation may bring about unconsciousness without warning and so rapidly that victim may be unable to protect themself.

Indication of immediate medical attention and special treatment needed Exposure may aggravate pre-existing respiratory disorders. Provide general supportive measures and treat symptomatically.

General information First aid personnel must be aware of own risk during rescue. If you feel unwell, seek medical advice (show the label where possible). Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves.

5. Fire-fighting measures

Suitable extinguishing media Dry chemical powder. Carbon dioxide (CO2). Water fog. Foam.

Unsuitable extinguishing media Do not use water jet as an extinguisher, as this will spread the fire.

Specific hazards arising from the chemical Extremely flammable gas. May form explosive mixtures with air. Gas may travel considerable distance to a source of ignition and flash back. During fire, gases hazardous to health may be formed.

Special protective equipment and precautions for firefighters Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

Fire fighting equipment/instructions Do not extinguish fires unless gas flow can be stopped safely; explosive re-ignition may occur. Promptly isolate the scene by removing all persons from the vicinity of the incident. No action shall be taken involving any personal risk or without suitable training. For fires involving this material, do not enter any enclosed or confined fire space without proper protective equipment, including self-contained breathing apparatus. Stop flow of material. Use water to keep fire exposed containers cool and to protect personnel effecting shutoff. If a leak or spill has not ignited, use water spray to disperse the vapors and to protect personnel attempting to stop leak. Prevent runoff from fire control or dilution from entering streams, sewers or drinking water supply.

Specific methods Use standard firefighting procedures and consider the hazards of other involved materials. Cool containers exposed to flames with water until well after the fire is out.

General fire hazards Extremely flammable gas. Contents under pressure. Pressurised container may explode when exposed to heat or flame.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures Evacuate the area promptly. No action shall be taken involving any personal risk or without suitable training. In the event of a leak evacuate all personnel until ventilation can restore oxygen concentrations to safe levels. Keep unnecessary personnel away. Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ventilate closed spaces before entering them. Wear appropriate personal protective equipment (See Section 8).

Methods and materials for containment and cleaning up Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Keep combustibles (wood, paper, oil etc) away from spilled material. Stop leak if you can do so without risk. If possible, turn leaking containers so that gas escapes rather than liquid. Isolate area until gas has dispersed. For waste disposal, see section 13 of the SDS.

Environmental precautions Should not be released into the environment. Prevent further leakage or spillage if safe to do so.

7. Handling and storage

Precautions for safe handling

Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Do not handle, store or open near an open flame, sources of heat or sources of ignition. Protect material from direct sunlight. Do not smoke. All equipment used when handling the product must be grounded. Do not breathe gas. Avoid prolonged exposure. Do not enter storage areas or confined spaces unless adequately ventilated. Use only outdoors or in a well-ventilated area. Oxygen concentration should not fall below 19.5 % at sea level (pO2 = 135 mmHg). Mechanical ventilation or local exhaust ventilation may be required. Wear appropriate personal protective equipment. Observe good industrial hygiene practices.

Conditions for safe storage, including any incompatibilities

Do not store, incinerate, or heat this material above 120 degrees Fahrenheit. Keep away from heat, sparks and open flame. This material can accumulate static charge which may cause spark and become an ignition source. Prevent electrostatic charge build-up by using common bonding and grounding techniques. Store in a cool, dry place out of direct sunlight. Cylinders should be stored upright, with valve protection cap in place, and firmly secured to prevent falling or being knocked over. Protect cylinders from damage. Stored containers should be periodically checked for general condition and leakage. Store in original tightly closed container. Store in a well-ventilated place. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

Occupational exposure limits

US. ACGIH Threshold Limit Values

Components	Type	Value
Butane (CAS 106-97-8)	STEL	1000 ppm
Propylene (CAS 115-07-1)	TWA	500 ppm

Canada. Alberta OELs (Occupational Health & Safety Code, Schedule 1, Table 2)

Components	Type	Value
Butane (CAS 106-97-8)	TWA	1000 ppm
Propane (CAS 74-98-6)	TWA	1000 ppm
Propylene (CAS 115-07-1)	TWA	860 mg/m3
		500 ppm

Canada. British Columbia OELs. (Occupational Exposure Limits for Chemical Substances, Occupational Health and Safety Regulation 296/97, as amended)

Components	Type	Value
Butane (CAS 106-97-8)	STEL	1000 ppm
Propylene (CAS 115-07-1)	TWA	500 ppm

Canada. Manitoba OELs (Reg. 217/2006, The Workplace Safety And Health Act)

Components	Type	Value
Butane (CAS 106-97-8)	STEL	1000 ppm
Propylene (CAS 115-07-1)	TWA	500 ppm

Canada. Ontario OELs. (Control of Exposure to Biological or Chemical Agents)

Components	Type	Value
Butane (CAS 106-97-8)	STEL	1000 ppm
Propylene (CAS 115-07-1)	TWA	500 ppm

Canada. Quebec OELs. (Ministry of Labor - Regulation respecting occupational health and safety)

Components	Type	Value
Butane (CAS 106-97-8)	TWA	1900 mg/m3
		800 ppm
Propane (CAS 74-98-6)	TWA	1800 mg/m3
		1000 ppm

Canada. Saskatchewan OELs (Occupational Health and Safety Regulations, 1996, Table 21)

Components	Type	Value
Butane (CAS 106-97-8)	15 minute	1250 ppm

Canada. Saskatchewan OELs (Occupational Health and Safety Regulations, 1996, Table 21)

Components	Type	Value
	8 hour	1000 ppm
Propane (CAS 74-98-6)	15 minute	1250 ppm
	8 hour	1000 ppm

Biological limit values No biological exposure limits noted for the ingredient(s).

Exposure guidelines Follow standard monitoring procedures.

Appropriate engineering controls Provide adequate ventilation and minimize the risk of inhalation of gas. Use process enclosures, local exhaust ventilation, or other engineering controls to control airborne levels below recommended exposure limits.

Individual protection measures, such as personal protective equipment

Eye/face protection Wear approved safety glasses or goggles. Face shield is recommended.

Skin protection

Hand protection Wear cold insulating gloves.

Other Wear protective clothing appropriate for the risk of exposure.

Respiratory protection If engineering controls do not maintain airborne concentrations below recommended exposure limits (where applicable) or to an acceptable level (in countries where exposure limits have not been established), an approved respirator must be worn. Selection and use of respiratory protective equipment should be in accordance with CSA Standard Z94.4.
WARNING! Air-purifying respirators do not protect workers in oxygen deficient atmospheres.

Thermal hazards Contact with liquefied gas might cause frostbites, in some cases with tissue damage. Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations Do not eat, drink or smoke when using the product. Wash thoroughly after handling. Provide eyewash station and safety shower. Handle in accordance with good industrial hygiene and safety practices.

9. Physical and chemical properties

Appearance

Physical state Gas.

Form Compressed liquefied gas.

Colour Colourless.

Odour Rotten egg.

Odour threshold Not determined.

pH Not applicable.

Melting point/freezing point -188 °C (-306.4 °F)

Initial boiling point and boiling range -42 °C (-43.6 °F) 14.7 psia

Flash point -104.0 °C (-155.2 °F)

Evaporation rate Not determined.

Flammability (solid, gas) Extremely flammable gas.

Upper/lower flammability or explosive limits

Explosive limit - lower (%) 2.15 %

Explosive limit – upper (%) 9.6 %

Vapour pressure 127 psig (21°C / 70°F)

Vapour density Not determined.

Relative density 0.504 (liquid)
1.5 (vapour) (Air=1) (15 °C (59 °F))

Solubility(ies)

Solubility (water) Slightly soluble in water.

Partition coefficient (n-octanol/water) 1.77

Auto-ignition temperature 432 °C (809.6 °F)

Decomposition temperature	Not determined.
Viscosity	Not applicable.
Other information	
Density	Not determined.
Explosive properties	Not explosive.
Kinematic viscosity	Not determined.
Molecular weight	45 g/mol
Oxidising properties	Not oxidising.
Particle size	Not applicable.
Percent volatile	100 %

10. Stability and reactivity

Reactivity	Reacts violently with strong oxidants, nitrites, inorganic chlorides, chlorites and perchlorates causing fire and explosion hazard.
Chemical stability	Stable under normal temperature conditions and recommended use.
Possibility of hazardous reactions	Polymerization will not occur. May form explosive mixture with air. This product may react with oxidizing agents.
Conditions to avoid	Avoid heat, sparks, open flames and other ignition sources. Avoid temperatures exceeding the flash point. Contact with incompatible materials.
Incompatible materials	Strong oxidising agents. Halogens. Nitrates.
Hazardous decomposition products	Thermal decomposition of this product can generate carbon monoxide and carbon dioxide. Hydrocarbons.

11. Toxicological information

Information on likely routes of exposure

Inhalation	High concentrations: Suffocation (asphyxiant) hazard - if allowed to accumulate to concentrations that reduce oxygen below safe breathing levels. Breathing of high concentrations may cause dizziness, light-headedness, headache, nausea and loss of co-ordination. Continued inhalation may result in unconsciousness.
Skin contact	Contact with liquefied gas may cause frostbite.
Eye contact	Contact with liquefied gas may cause frostbite.
Ingestion	This material is a gas under normal atmospheric conditions and ingestion is unlikely.
Symptoms related to the physical, chemical and toxicological characteristics	Exposure to rapidly expanding gas or vapourizing liquid may cause frostbite ("cold burn"). Very high exposure can cause suffocation from lack of oxygen. Symptoms may include loss of mobility/consciousness. Victim may not be aware of asphyxiation. Asphyxiation may bring about unconsciousness without warning and so rapidly that victim may be unable to protect themself.

Information on toxicological effects

Acute toxicity Not expected to be acutely toxic.

Components	Species	Test Results
Propane (CAS 74-98-6)		
Acute		
Inhalation		
Gas		
LC50	Rat	> 80000 ppm, 15 Minutes
Propylene (CAS 115-07-1)		
Acute		
Inhalation		
Gas		
LC50	Rat	> 65000 ppm, 4 Hours

Skin corrosion/irritation	Not classified.
Serious eye damage/eye irritation	Not classified.
Respiratory or skin sensitisation	

Respiratory sensitisation	Not a respiratory sensitiser.
Skin sensitisation	This product is not expected to cause skin sensitisation.
Germ cell mutagenicity	No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.
Carcinogenicity	Not classifiable as to carcinogenicity to humans.
Reproductive toxicity	This product is not expected to cause reproductive or developmental effects.
Specific target organ toxicity - single exposure	Not classified.
Specific target organ toxicity - repeated exposure	Not classified.
Aspiration hazard	Not relevant, due to the form of the product.
Chronic effects	Exposure over a long period of time may cause central nervous system effects.

12. Ecological information

Ecotoxicity	The product is not expected to be hazardous to the environment.
Persistence and degradability	Not relevant, due to the form of the product.
Bioaccumulative potential	Not relevant, due to the form of the product.
Mobility in soil	Not relevant, due to the form of the product.
Other adverse effects	The product contains volatile organic compounds which have a photochemical ozone creation potential.

13. Disposal considerations

Disposal instructions	Use the container until empty. Do not dispose of any non-empty container. Empty containers have residual vapor that is flammable and explosive. Cylinders should be emptied and returned to a hazardous waste collection point. Do not puncture or incinerate even when empty. Dispose in accordance with all applicable regulations.
Local disposal regulations	Dispose of in accordance with local regulations.
Hazardous waste code	The waste code should be assigned in discussion between the user, the producer and the waste disposal company.
Waste from residues / unused products	Dispose in accordance with all applicable regulations.
Contaminated packaging	Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. Transport information

TDG

UN number	UN1075
UN proper shipping name	PETROLEUM GASES, LIQUEFIED
Transport hazard class(es)	
Class	2.1
Subsidiary risk	-
Packing group	-
Environmental hazards	No
Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.

IATA

UN number	UN1075
UN proper shipping name	Petroleum gases, liquefied
Transport hazard class(es)	
Class	2.1
Subsidiary risk	-
Packing group	-
Environmental hazards	No
ERG Code	10L
Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.

IMDG

UN number	UN1075
UN proper shipping name	PETROLEUM GASES, LIQUEFIED
Transport hazard class(es)	
Class	2.1

Subsidiary risk	-
Packing group	-
Environmental hazards	
Marine pollutant	No
EmS	F-D, S-U
Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.
Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code	Not applicable.

15. Regulatory information

Canadian regulations This product has been classified in accordance with the hazard criteria of the HPR and the SDS contains all the information required by the HPR.

Controlled Drugs and Substances Act

Not regulated.

Export Control List (CEPA 1999, Schedule 3)

Not listed.

Greenhouse Gases

Not listed.

Precursor Control Regulations

Not regulated.

International regulations

Stockholm Convention

Not applicable.

Rotterdam Convention

Not applicable.

Kyoto Protocol

Not applicable.

Montreal Protocol

Not applicable.

Basel Convention

Not applicable.

International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Industrial Chemicals (AICIS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	Yes
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	Yes
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
Taiwan	Taiwan Chemical Substance Inventory (TCSI)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)
A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information

Issue date	01-December-2015
Revision date	21-March-2021

Version No.	03
Disclaimer	All information in this Safety Data Sheet is believed to be accurate and reliable. However, no guarantee or warranty of any kind is made with regard to the accuracy of information or the suitability of the recommendations contained herein. It is the user's responsibility to assess the safety and toxicity of this product under their own conditions of use and to comply with all applicable laws and regulations.